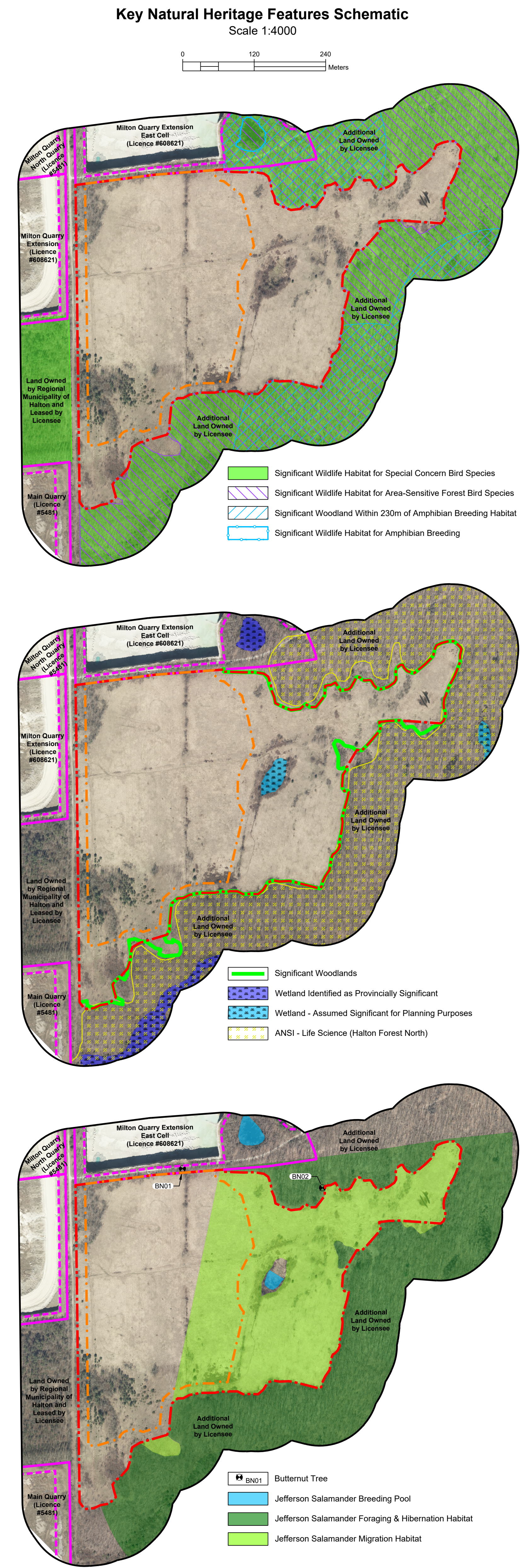
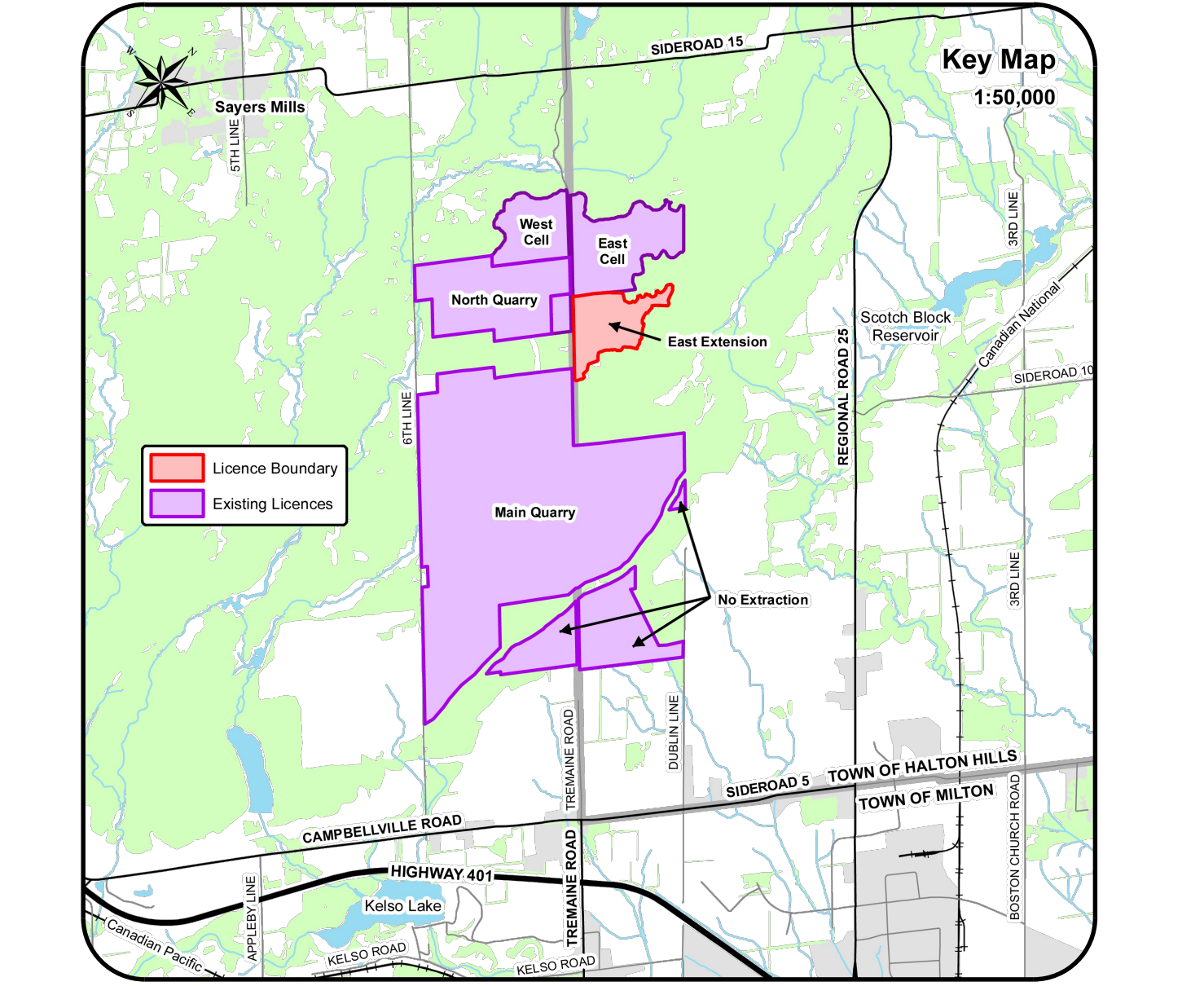




- Section A-A1**  
1:2000 Horizontal  
1:1000 Vertical
- Section B-B1**  
1:2000 Horizontal  
1:1000 Vertical
- Section C-C1**  
1:2000 Horizontal  
1:1000 Vertical
- General Notes:**
1. A key map identifying the location of the licence is provided on the plan view of this drawing.
  2. The general description of the geographic location of the site is provided in the titleblock on each drawing.
  3. All topographic features are shown to scale in Universal Transverse Mercator (UTM) with North American Datum 1927 (NAD27), Zone 17 (metre), Central Meridian 81 degrees west coordinate system. Northing and easting coordinates for selected corners and where an entrance/exit intersects the licence boundary have been identified on the plan view.
  4. The plan view on each drawing is at a scale of 1:2000 unless otherwise specified.
  5. The applicant's contact information and signature is contained in the titleblock on each drawing.
  6. Not applicable since it only applies to wayside permits.
  7. The name and signature of the individual who prepared the site plan is located in the titleblock on each drawing.
  8. This site plan is prepared under the Aggregate Resources Act (ARA) for a Class 'N' Licence for a quarry below the ground water table.
  9. All references to north, south, east and west are based on site north (not true north).
  10. The schedule for site plan amendments is contained in the titleblock for each drawing.
  11. See titleblock for legend.
  12. The licence boundary of the site including bearings (where applicable), dimensions and northing and easting coordinates are identified on the plan view of this drawing.
  13. Area Calculations:  
Licence boundary 30.2 ha  
Limit of extraction 15.8 ha
  14. Lot and concession lines are displayed and labelled on the plan view for each drawing.
- Existing Features Notes:**
15. The following sources were utilized in preparation of this site plan:
    - a. General References
      - a.a. Topographic information (excluding contours - see Note 23 on this drawing) was obtained from numerous sources including Ontario Geospatial Information (Ontario), Northway Photomaps Inc. aerial photography captured in the spring of 1987, Google Earth Pro aerial photography captured on May 7, 2016 and field investigations for technical reports.
      - a.b. The licence boundary was established using a Sketch prepared by Fred G. Cunningham - Ontario Land Surveyor, dated December 2, 1997 and the significant woodland boundary provided by Goodman Ecological Consulting Inc. (GEC) dated March 23, 2021. Distances between northings and eastings are approximate and for reference purposes only.
      - a.c. Land use designations on and within 120 metres of the licence boundary are from the Niagara Escarpment Plan, Map 3 - Regional Municipality of Halton, approved June 1, 2017. All land within the licence boundary is designated Escarpment Rural Area. Municipal zoning in this area does not apply.
      - a.d. Land use information identified on or within 120 metres of the licence boundary was determined using Google Earth Pro aerial photography captured on May 7, 2016.
    - b. Technical Report References
      - b.a. Agricultural Impact Assessment, Milton Quarry East Extension, DBH Soil Services Inc., November 4, 2021.
      - b.b. Milton Quarry East Extension Noise Impact Study, Acoustics Engineering Ltd., March 14, 2023.
      - b.c. Milton Quarry East Extension Noise Impact Study, Addendum Letter, Acoustics Engineering Ltd., April 20, 2023.
      - b.d. Milton Quarry East Extension Agricultural Impact Assessment, DBH Soil Services Inc., November 4, 2021.
      - b.e. Duffin Milton Quarry East Extension Air Quality Assessment, RWDI, November 16, 2021.
      - b.f. Stage 1 and 2 Archaeological Assessment Milton Quarry East Extension, Golder Associates Ltd., April 30, 2021.
      - b.g. Stage 3 Archaeological Assessment Milton Quarry East Extension, Golder Associates Ltd., April 30, 2021.
      - b.h. Blast Impact Analysis Milton Quarry East Extension, Explotech, November 25, 2021.
      - b.i. Cultural Heritage Impact Assessment Report Milton Quarry East Extension, MHBC, December 2021.
      - b.j. Milton Quarry East Extension Fiscal Impact Study, Atlas Group Economic Consulting, November 15, 2021.
      - b.k. Geology and Water Resources Assessment Report Duffin Aggregates Milton Quarry East Extension, GHD, December 2021.
      - b.l. Addendum to Updated Adaptive Environmental Management and Protection Plan (AMP) Milton Quarry East Extension, GHD and Goodman Ecological Consulting Inc. (GEC), August 2023.
      - b.m. Level 1 and 2 Natural Environment Technical Report (NETR) and Environmental Impact Assessment (EIA) Duffin Aggregates Milton Quarry East Extension, Goodman Ecological Consulting Inc. (GEC), December 2021.
      - b.n. Ecological Enhancement Plan (EEP) & Rehabilitation Plan Report, Duffin Aggregates Milton Quarry East Extension, Goodman Ecological Consulting Inc. (GEC), December 2021.
      - b.o. Traffic Impact Study/ Haul Route Assessment Duffin Aggregates Milton Quarry East Extension, The Municipal Infrastructure Group Ltd. (TMIG), April 2023.
      - b.p. Visual Impact Assessment Proposed Extension of the Milton Quarry, MHBC, November 2021.
      - b.q. Progressive and Final Rehabilitation and Monitoring Study, Duffin Aggregates Milton Quarry East Extension, MHBC, December 2021.
    16. Municipal zoning on and within 120 metres of the licence boundary does not apply (see Note 15 a.c. on this drawing).
    17. Existing land designations and uses are provided on this drawing.
    18. The maximum predicted water table (based on existing and interim conditions) within the limit of extraction varies between 315.1 and 336.7 metres above mean sea level (see plan view on drawing 2 of 4 for location).
    19. A field access exists in the location shown on the plan view.
    20. All significant natural features on and within 120 metres of the licence boundary are shown on the Key Natural Heritage Schematic on this drawing.
    21. All significant human-made features on and within 120 metres of the licence boundary are shown on the plan view.
    22. Three buildings and structures associated with the water mitigation system (eg. control huts) within 120 metres of the licence boundary.
    23. Contours were obtained from the Region of Halton's Open Data Catalogue which were derived from 2019 aerial photography and are displayed in one metre intervals. Elevations shown are in metres above mean sea level (masl).
    24. Surface drainage on and within 120 metres of the licence boundary is by overland flow in the directions shown by arrows on the plan view, or by infiltration.
    25. The location of existing tree cover on and within 120 metres of the licence boundary is shown on the plan view.
    26. Post and wire fencing (unless noted otherwise) exists in the locations shown on the plan view.

Aggregate Resources of Ontario Site Plan Standards notes 27 to 32:

There are no existing aggregate operations or features on-site such as processing areas with stationary or portable equipment, stockpiles, recyclable materials, sculp, haul roads, fuel storage, berms or excavation faces.



**Legal Description**  
Part of Lots 11 and 12, Concession 1  
(former geographic Township of Esquesing)  
Town of Halton Hills  
Regional Municipality of Halton

**Legend**

- Licence Boundary
- Limit of Extraction
- Contours with Elevation  
(Metres above sea level (MASL))
- Road
- Field Access
- Excavation Face
- Disturbed Area
- Wooded Area
- Wetland  
(Boundaries Determined by GEC)
- Control Hut
- Existing Licence Boundary
- Existing Limit of Extraction
- 120m Offset From Licence Boundary
- Lots and Concessions
- Trail Segment
- Overhead Hydro
- Existing Watermain
- Fence  
(Existing 1.2m post & wire fence unless otherwise noted)
- Entrance / Exit  
(Field Entrance)
- Direction of Surface Drainage
- Cross Sections  
(A1)

**Legend - Cross Sections**

- Licence Boundary
- Limit of Extraction
- Existing Licence Boundary
- Existing Limit of Extraction
- Existing Grade
- Maximum Predicted Water Table  
(Based on existing and interim conditions)
- Maximum Depth of Excavation
- Topsoil and/or Overburden
- Aggregate Available for Extraction

**Site Plan Amendments**

No.	Date	Description	By
1	January 2022	Update Operational Plan per feedback from MNR	CAP
2	July 2022	Update site plan per agency comments.	CAP
3	September 2022	Add additional features to the Key Natural Heritage Features Schematic. Minor house keeping.	CAP
4	August 2023	Adjust limit of extraction based on revised wetland and woodland boundaries. Identify additional wooded areas on the plan view.	CAP
5	October 2023	Update boundary for Wetland V2	CAP
6	January 2025	Update drawings 2, 3 and 4 of 4 per agency comments.	CAP
7	January 2025	Update the site plan to address comments from Six Nations	CAP

**Site Plan Revisions (Pre-Licensing)**

No.	Date	Description	By
1	January 2022	Update Operational Plan per feedback from MNR	CAP
2	July 2022	Update site plan per agency comments.	CAP
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5	October 2023	Update boundary for Wetland V2	CAP
6	January 2025	Update drawings 2, 3 and 4 of 4 per agency comments.	CAP
7	January 2025	Update the site plan to address comments from Six Nations	CAP

**MHBC Stamp**

**Brian Zeman**  
Is authorized by the Ministry of Natural Resources pursuant to Subsection 0.2(3)(e) of Ontario Regulation 244/97 to prepare and certify site plans.

**Christopher Poole**  
Is authorized by the Ministry of Natural Resources pursuant to Subsection 0.2(3)(f) of Ontario Regulation 244/97 to prepare and certify site plans.

**Applicant**  
**Dufferin Aggregates**  
A Division of CRH Canada Group Inc.  
2300 Steeles Avenue West, 4th Floor  
Concord, Ontario  
L4K 5X6

**Project**  
**Milton Quarry East Extension**  
10305 Nassagaweya Esquesing Townline, Halton Hills, Ontario

**MNR Licence Reference No.**  
**626561**

**Applicant's Signature**  
*[Signature]*

**Plan Scale:** 1:2000 (Arch E)

**Date**  
January 2025

**Drawn By**  
C.P.

**File No.**  
9061DJ

**Checked By**  
B.Z.

**File Name**  
**Existing Features & Cross Sections**

**Drawing No.**  
**1 of 4**

**File Path**  
N:\Draw\9061DJ - Dufferin - Milton Quarry East Extension\Drawings - Must be in NAD 27\Site Plan\CAD\9061DJ - Site Plan.dwg



Numbering scheme used for operational notes refers to Aggregate Resources of Ontario Site Plan Standards.

41. All extractions and fills are shown on the plan view of this drawing. Highway trucks and quarry vehicles will access Phases 1 and 2 anywhere along the common limit of extraction with Licence #008621. Highway trucks and quarry vehicles (excluding off-road trucks) may also use the entrances in the southwest corner of Phase 1 to access the site from Licence #5481 for rehabilitation purposes.

- A gate shall be installed at the entrance in the southwest corner of Phase 1, kept closed during hours of non-operation and maintained. A gate shall not be required where haul roads cross the common boundary with Licence #008621 (see Operational Note 54 - Variations from Control and Operation Standards on this drawing).

34. The area to be extracted is 15.8 ha.

35. Not applicable since it only applies to aggregate permits.

36. Prior to any site clearing, the licence boundary shall be fenced with 1.2 m post and wire fencing in the locations shown on the plan view. Fencing shall not be required along the common boundary with Licence #008621 to eliminate constraints associated with the extraction.

- Wherever the licence boundary is not fenced, the licence boundary shall be delineated with marker posts at maximum of 30 metres apart. The marker posts shall be visible from one marker post to the next.

- The entire site will be fenced through a combination of existing and proposed fencing to restrict access to the extraction area and the areas consisting of the main watermain. All fencing shall be maintained.

- 37.01. The life of the operation three shall:

- 37.1. Be no buildings or structures except those associated with the Water Management System;

- 37.2. Be no scrap areas;

- 37.3. Be internal haul roads located anywhere on the quarry floor;

- 37.4. Be service access roads to access the watermain, feeder lines and associated facilities for the recharge mitigation system, and for drilling and blasting trucks;

- 37.5. Be stockpiles of aggregate, topsoil and overburden located anywhere within the limit of extraction (see Operational Note 54 - Variations from Control and Operation Standards on this drawing);

- No processing shall occur on-site and operations will occur at one of two locations. In Scenario 1, aggregate is extracted from this licence and processed in Licence #008621. In Scenario 2, aggregate is extracted from this licence and processed in Licence #008621. Licence #5481 will only be used to transport the aggregate to the main extraction at Dublin Line (see Note F-10).

38. Aggregate recycling shall not occur within this licence.

40. The site shall be extracted in two phases. Phase 1 shall be extracted in a southerly direction and Phase 2 shall be extracted in an easterly direction (as depicted on the plan view).

- If extraction in Phase 2 commences prior to year 3 of the ARA licence being issued, 50% of the Ecological Enhancements, as outlined in Table 1 on drawing A-1, shall be completed and the remainder of the Ecological Enhancement Plan shall be completed within the timeframe outlined in Table 1. In addition, site sloping along 50% of the west rock face of Phase 1 shall be commenced.

41. Prior to the stripping of topsoil and overburden, Natural Environment Notes E.2 and E.4 shall be implemented and notes E.6 to E.9 shall be adhered to. Topsoil and overburden shall be stripped stored separately wherever there are distinguishable layers and sufficient thickness to allow prior re-planting.

- Topsoil and overburden materials may be moved between this site and Licence #5481 and #008621 (see Operational Note 54 - Variations from Control and Operation Standards on this drawing). Soil materials on site shall be classified and separated where appropriate as:

- Organic and topsoils (for final dressing to promote regeneration);

- Non-structural fill; and

- Structural material.

- Temporary topsoil and overburden stockpiles which remain for more than six months shall be graded and seeded to control erosion. Seeding shall not be required if these stockpiles have vegetated naturally in the months.

42. The maximum number of lifts is three, while the majority of the operation will occur in two lifts. Operations may go to one or three lifts as required based on depth of resource or mitigation requirements. The depth of the first lift will vary from the surface to adjust to topography and thickness of the resource but shall have a maximum elevation of 325 msl. The third lift includes a shallow extraction lift (replaces formation across the quarry floor). The maximum height of each lift shall not exceed Ministry of Labour requirements.

43. Surface non-off from site preparation areas shall be controlled to contain erosion and sedimentation outside of the extraction area by installing the stabilization fencing in the locations shown on the plan view. The extraction operations shall be conducted in a dry (deserted) state and hence operations shall be required. Dewatering and discharge shall be in accordance with a Permit to Take Water (PTTW) under the Ontario Water Resources Act (OWRA) and an Environmental Compliance Approval (ECA) under the Environmental Protection Act. The active quarry area shall be dewatered using a pump constructed in the quarry floor, through the roadway and into the top of the canal head shade. Water shall be pumped from the sumps and conveyed through a surface and/or buried pipe drainage system. Ground and surface water is directed to adjacent Licence #008621 and Licence #5481 for storage and integration into the ground water recharge and mitigation system.

- The priority for water use will be:

- The protection of the environment first (i.e. dewatering flow to the Hiltom Falls Tributary as per agreement with Conservation Halton and operation of the mitigation system to maintain larger water levels & support natural features and functions);

- Operation of the quarry second; and

- Filling of the lakes third.

- Any surplus water not required for these purposes and for which no storage is available shall be discharged to Hiltom Falls Reservoir Tributary.

44. The site is not within a wetland protection area and source water protection policies do not apply.

45. Prior to site preparation, a Spills Contingency Plan shall be developed and implemented. Fuel trucks shall be utilized for refuelling mobile quarry equipment in accordance with the Liquid Fuels Handling Code. All spills on site shall be handled in accordance with the Spills Contingency Plan. No fuel shall be stored on-site.

47. See plan view on this drawing for maximum depth of extraction elevations through the top of spoil elevations. The site plan allows for the full removal of the amphibian/vascular limestone units and the proposed spoil elevations may vary 2-3 metres with the depth of the formations encountered.

48. No acoustic or visual barriers are required. Therefore, the location and minimum height of berms have not been provided.

49. No acoustic or visual barriers are required. Therefore, details regarding how berms will be vegetation and maintained are not provided.

50. Prior to extraction below the water table, installation of the hydrogeologic monitoring and mitigation systems shall occur. Extraction of the bedrock will involve drilling test holes, blasting and loading blasted aggregate into Off-Road trucks where it will be transferred to Licence #008621 and Licence #5481 for processing and shipping to market. See Operational Note 36 for additional information.

- On-site equipment (and reference to noise emission levels in dba @ 30m where required in accordance with note F.3 on this drawing) will include:

- Site preparation and Rehabilitation

- Bulldozers
- Backhoes
- Excavators
- Scrapers
- Compactors
- Water and fuel trucks
- Tree clearing equipment
- Maintenance trucks
- Highway trucks
- Pickup trucks

- Drilling, extraction and transport

- 3 rock drills
- 2 extraction loaders
- 1 excavator
- 24 Off-Road truck trips per hour (48 passes per hour) in Scenario 1 or 32 Off-Road truck trips per hour (64 passes per hour) in Scenario 2
- Water trucks
- Fuel trucks
- Maintenance trucks
- Explosive trucks & service vehicles as required
- Pickup trucks

51. No visual tree screens are required.

52. Hours of operation:

- Extraction & processing
  - Monday to Sunday, 24 hours per day
  - Monday to Sunday, 24 hours per day
- Loading and shipping
  - Monday to Sunday between 7:00 a.m. and 7:00 p.m.\*
  - Monday to Sunday between 7:00 a.m. and 7:00 p.m.\*
  - Monday to Friday between 8:00 a.m. and 6:00 p.m.
- Site preparation & rehabilitation
  - Monday to Friday between 8:00 a.m. and 6:00 p.m.
- Blasting
  - Monday to Friday between 8:00 a.m. and 6:00 p.m.

- \*When possible, site preparation and rehabilitation shall be limited to Monday to Friday between 7:00 a.m. and 7:00 p.m., but may occur during these times on Saturday and Sunday if required.

- Operations shall not occur on statutory holidays but maintenance may occur.

53. Timber resources shall be salvaged for use as saw logs, fence posts and fuel wood where appropriate. Stumps, trees, shrubs and brush cleared shall be used for rehabilitation of this site and Licence #008621 and Licence #5481 to provide coarse and fine wood debris to enhance local and exotic habitats during site rehabilitation (see Natural Environment Note E.9 for additional information).

54. Variations from Control and Operation Standards

Section #13 Standard	Variation	Rationale
(1)11 & (1)2	Gates shall not be required where haul roads cross the common boundary with Licence #008621.	This will eliminate constraints to the movement of equipment between licences owned by the same licensee.
(1)9 & (1)1	Excavation shall occur in the setback area to cross the water mitigation system.	Water mitigation system is required to be built below the front line.
(1)10(i)	A 0 metre setback shall be provided where the licence abuts existing Licence #008621.	This will enable material to be extracted along the common boundary and for rehabilitation to transition between licences. A site plan amendment for existing Licence #008621 is required.
(1)10(ii)	A 20 metre setback shall be provided along the western boundary adjacent to the road allowance which is closed to public access.	This will be consistent with Licence #008621 to the north which has a 20 metre setback along the western boundary adjacent to the road allowance which is closed to public access.
(1)13(i)	Aggregate, topsoil and overburden stockpiles may be located within 30 metres of the licence boundary.	The licensee owns the land to the north, west and south with Town Line Road to the west is closed to public access.
(1)17 & (1)18	Topsoil and overburden may be transferred to existing Licence #5481 and/or Licence #008621.	This will allow shipped material from site preparation to be used immediately for progressive rehabilitation or for overburden to be used in ramp construction in other parts of the existing licence.
(1)19	Portions of the quarry shall remain vertical. See drawings 3-14 & 3-15.	To allow movement of groundwater from the lake towards off-site features and to create a more diversified habitat and visually interesting rehabilitated landscape.
(3)A(i)	Portions of the licence boundary shall not be fenced.	The licence boundary shall be delineated every 30 metres where required. See Operational Note 36 for additional information.

55. The maximum annual tonnage for this site is 5.5 million tonnes.

56. The site is not located within the Protected Countryside of the Greenbelt Plan.

57. Blasting may occur up to three times per day, Monday to Friday between 8:00 a.m. and 6:00 p.m., excluding statutory holidays.

58. There are no sensitive receptors within 500 m of the site. The closest sensitive receptor is over 1,200 metres from the site.

59. The licensee shall obtain an Environmental Compliance Approval under the Environmental Protection Act where required to carry out operations of the quarry.

4. The site will operate in accordance with CRH's Dust Control Work Instruction, which functions as a Best Management Practices Plan for fugitive dust, which may be amended from time to time, considering actual impacts and operational considerations. The recommendations in the Dust Control Work Instruction are based on the maximum daily production rates. At lower production rates, the control measures specified in the Dust Control Work Instruction can be reduced accordingly, provided that remains mitigated on site.

- B. Archaeology

1. Should deeply buried archaeology remains be found during the course of site preparation and/or extraction related activities, the Ministry of Heritage, Sport, Tourism and Culture Industries (MHSTCI) shall be notified.

2. In the event that human remains are encountered during construction or extraction activities, the licensee shall immediately contact both the MHSTCI and the Registrar or Deputy Registrar of the Cemetery Regulation Unit of the Ministry of Government and Consumer Services (MGCS).

- C. Blasting

1. All blasts shall be monitored for both ground vibration and overpressure by an independent Blast Consultant at the closest privately owned sensitive receptor adjacent to the site, or at a location that is closer to a sensitive receptor, with a minimum of two instruments - one installed in front of the blast and one installed behind the blast.

2. The licensee shall develop a blasting plan that complies with standards as outlined in the MECP Model Municipal Noise Control By-law publication N19-119 (1978) or any such document, regulation or guideline which supersedes this standard.

3. In the event of an exceedance of N19-119 limits or any such document, regulation or guideline which supersedes this standard, Blast design and setback shall be reviewed prior to any subsequent blasts and revised accordingly in order to return the operations to compliance levels.

4. Orientation of the aggregate extraction operation will be designed and maintained so that the direction of the overpressure propagation will be away from the quarry as much as possible.

5. Blast design shall be continually reviewed with respect to fragmentation, ground vibration and overpressure. Blast designs shall be modified as required to ensure compliance with applicable guidelines and regulations.

6. Blasting operations such as drilling and loading shall be reviewed on a yearly basis and modified as required to ensure compliance with industry standards.

7. Detailed Blast records shall be maintained in accordance with current industry best practices.

8. The licensee shall adhere to the Occupational Health and Safety Act and Regulation for Mines and Mining Plants.

9. If blasting is to occur within 70 m of Wetland U1 during the active breeding season for Jefferson Salamander (normally between March 1 and April 30, as defined by a qualified professional), 2 weeks' notice shall be provided to the project ecologist to conduct the Additional Salamander Monitoring in accordance with the AMP Addendum.

- D. Geology and Water Resource

1. Implement and operate the proposed Water Management System mitigation and rehabilitation measures, including any necessary response actions, in accordance with the Adaptive Environmental Management and Protection Plan (AMP) Addendum.

2. Conduct the water and ecology monitoring program and reporting in accordance with the AMP Addendum.

3. Amend the OWRA approvals as necessary to reflect the aspects of the water management measures relevant to those approvals.

4. Extend the implementation of the Milton Quarry Contingency and Pollution Prevention Plan to include the Milton Quarry East Extension.

5. Amend the implementation of the Milton Quarry Contingency and Pollution Prevention Plan to include the Milton Quarry East Extension.

- E. Natural Environment

1. No development is permitted within the habitat of Jefferson Salamander and Unisexual Ambystoma (Jefferson Salamander dependent population) unless authorized by an Endangered Species Act (ESA) Permit or other authorization from the Ministry of Environment, Conservation and Parks (MECP). A copy of the ESA Permit will be provided to the project to the MNR Aggregate Inspector. If site preparation or extraction in Phase 1 commences prior to the issuance of the ESA Permit, the Jefferson Salamander habitat will be sealed in the field and avoided until an ESA Permit is issued to allow for development to occur in the area.

2. The limit of extraction shall be clearly demarcated with monument markers (e.g., metal T-bars or equivalent) with maximum spacing of 20 metres between them. In proximity to the Significant Wetland boundary and Ecological Enhancement Plan (EEP) areas, the maximum spacing of monument markers shall be 10 metres and signage stating "Ecological Area - No Disturbance" or equivalent wording shall be installed.

3. The limits of disturbance for the Water Management System installation shall be clearly demarcated, especially in the vicinity of the Significant Wetland, wetlands, buffer areas and EEP areas, prior to commencing Water Management System installation works.

4. Stripping of topsoil and ground vegetation shall not occur during the bird breeding season between April 1<sup>st</sup> and August 28<sup>th</sup>. This will avoid potential contraventions of the Migratory Bird Convention Act and the Endangered Species Act. Stripping of overburden may occur during the bird breeding season, provided that the topsoil and ground vegetation had already been removed, and a bird nest survey is completed by a qualified professional no more than 7 days prior to stripping taking place. If active nests are identified in an area previously stripped of topsoil and ground vegetation, the area will be protected until it is no longer in use during the breeding season.

5. The watermain access road located between the two Salamander Excluders shall only be used for Water Management System monitoring and maintenance, ecological enhancement work and ecological monitoring. It shall not be used for operational purposes.

6. Tree-clearing shall not occur during the active period for bats and the bird breeding season between March 1<sup>st</sup> and November 30<sup>th</sup>. This will avoid potential contraventions of the Migratory Bird Convention Act and the Endangered Species Act.

7. Stripping of topsoil and ground vegetation shall not occur during the bird breeding season between April 1<sup>st</sup> and August 28<sup>th</sup>. This will avoid potential contraventions of the Migratory Bird Convention Act and the Endangered Species Act. Stripping of overburden may occur during the bird breeding season, provided that the topsoil and ground vegetation had already been removed, and a bird nest survey is completed by a qualified professional no more than 7 days prior to stripping taking place. If active nests are identified in an area previously stripped of topsoil and ground vegetation, the area will be protected until it is no longer in use during the breeding season.

8. Boulder, rock and cobble will be salvaged from fence lines and stone piles within the limit of extraction. Weathered rocks will also be salvaged during stripping operations. This material will be stockpiled within the extraction area for use as part of the Ecological Enhancement Plan (EEP), diffuse discharge, and future quarry rehabilitation.

9. Log, stumps, root wads and branches will be salvaged during clearing and grubbing operations. Tree tops may be chipped. The salvaged woody material and wood chips will be stockpiled within the extraction area for use as part of the EEP and future quarry rehabilitation.

10. The Water Management System shall be installed consistent with the restrictions and design considerations provided in the AMP Addendum (OHD and Goodwin Ecological Consulting Inc., December 2021).

11. The EEP shall be implemented as per the details outlined on drawings 3 of 4 and 4 of 4.

12. Blasting - Peregrine Falcon

- a. Each year, between early April and early May, a qualified ecologist will check if Peregrine Falcons are present and nesting within the area to be extracted.

- b. In the event the qualified ecologist confirms Peregrine Falcons are nesting within the area to be extracted and within the adjacent Licence #008621:

- a. Quarry personnel shall not walk within 100 metres of an active falcon nest during the period April 15<sup>th</sup> to July 31<sup>st</sup> to the extent feasible.

- b. Quarry equipment (such as trucks and loaders) shall not be operated within 25 metres of a nest between April 15<sup>th</sup> to July 31<sup>st</sup>.

- c. When extending the existing south face of the MCEE extraction area, blasting shall not occur within 125 metres of a nest until it is completed and overpressure shall be monitored at 100 dba. During the quarrying and reclamation period (April 28<sup>th</sup> to June 28<sup>th</sup>), the ground vibration at a nest shall not exceed 35 v/s per second and overpressure shall not exceed 140 dba. Despite these blasting limits, the Licensee shall also ensure that Provincial limits for overpressure as outlined in N19-119 are not exceeded at surrounding receptors.

- d. A qualified ecologist will confirm when the birds are no longer using the nest and then the restrictions listed in note 12 above will no longer apply.

- F. Noise

1. The quarry equipment shall satisfy the noise emission levels listed below:

Equipment	Reference Sound Pressure Level at 30m (dBA)
Rock Drill	85
Extraction Loader	76
Excavator	70
Off-Road Truck	74

2. An acoustic barrier is required to be built, with no gaps, gates or openings, and shall satisfy a minimum area density of 20 kg/m<sup>2</sup>. Such a barrier may take the form of a quarry wall, acoustic fence, DCD construction, noise curtains, or any other construction satisfying the requirements of an acoustic barrier.

3. When the quarry operations become fully operational within each Phase, the licensee shall complete one round of noise monitoring to ensure that noise levels created by the extraction and processing operations are in compliance with the MECP N19-200 sound level limits and make the results, along with any recommended noise mitigation measures, available to the MNR and the Regional Municipality of Halton. All monitoring must be conducted by a qualified acoustic engineer and shall follow the guidelines and specifications outlined in publication N19-252 "Information to be Submitted for Approval of Stationary Sources of Sound" and include sound level measurements at the individual source.

4. New equipment technology or different configurations may allow proposed changes to any portion of the extraction and processing operations including additional equipment to operate on the site, equipment to be substituted, another different berm heights, while meeting the applicable sound level limits. Changes may be permitted to the site operations and noise controls provided that the changes still meet the sound level limits, as confirmed through documentation prepared by a Professional Engineer specializing in noise control.

5. Drilling operations shall be limited to daytime hours only (07:00 to 19:00).

6. The operation may be carried out in one or more separate lifts. If extraction is carried out in multiple lifts, the first lift shall have a maximum elevation of 325 msl.

7. The sound emissions of all construction equipment involved in site preparation and rehabilitation activities shall comply with the sound level limits specified in the MECP publication N19-119 "Construction Emissions".

8. Where possible, the use of broadband alarms is encouraged, however, they are not a requirement.

9. Noise controls for Scenario 1

- a. The extraction and shipping equipment operating in the quarry is limited to:

- Three (3) Rock Drills
- Two (2) Extraction Loaders
- One (1) Excavator
- 32 Off-Road truck trips per hour (48 passes per hour) to transport material to the processing plant in the Main Quarry.

- b. Phase 1

- a. Drilling in the Phase 1 "vestibled drilling area" identified on the plan view of this drawing is limited to two (2) rock drills operating simultaneously for the first lift only.

- b. Drilling in the Phase 1 "single drill area" identified on the plan view of this drawing is limited to one (1) rock drill for the first lift only. Two drills can be used simultaneously in this area on the first lift if a 3 m acoustic barrier is constructed to block the off-site noise. The barrier shall be 145 m long and extend southeast parallel to the west boundary of the extraction limit and extend east from a point 25 m west and 30 m north from the northwest corner of the extraction limit of the East Extension.

- c. Phase 2

- a. No additional Noise Controls.

10. Noise controls for Scenario 2

- a. The extraction and shipping equipment operating in the quarry is limited to:

- Three (3) Rock Drills
- Two (2) Extraction Loaders
- One (1) Excavator
- 32 Off-Road truck trips per hour (48 passes per hour) to transport material to the processing plant in the East Cell.

- b. Phases 1 and 2

- a. If nighttime processing occurs in the East Cell, within adjacent Licence # 688621, one of the following mitigation strategies shall be implemented:

- a.a. An acoustic barrier with a minimum height of 1.1 m shall at a distance of 30 m from the Primary Processing Plant between the Primary Processing Plant and Receptors R10 to R22.

- b. The Processing plant must be located within 100 m of the north and west extracted faces of the East Cell.

- c. The sound power level of the East Cell Portable Processing Plant shall be limited to 87 dBA.

- Receptor 1 and 15

11. The licensee shall maintain ownership of R9 and R15 throughout the life-time operation of the Milton Quarry East Extension.

12. Should the maintainings of R9 and R15 be used for a noise sensitive purpose, and are not exempt by MECP, the following noise controls shall be implemented:

- a. Scenario 1 - R9

- a.a. An acoustic barrier with a minimum height of 8 m shall be maintained at a distance of 30 m from the Large Processing Plant between the plant and R9.

- a.b. An acoustic barrier with a minimum height of 8 m shall be maintained at a distance of 30 m from the Portable Processing Plant in the main quarry between the plant and R9.

- a.c. The height of the existing barrier surrounding R9 shall be replaced to a height of 120m a.s.l.

- a.d. All windows that face the Milton Quarry Main Quarry shall be replaced with inoperable windows.

- b. Scenario 2 - R9

- a. The height of the existing barrier surrounding R9 shall be increased to a height of 322 m a.s.l.

- a.d. All windows that face the Milton Quarry Main Quarry shall be replaced with inoperable windows.

- c. Scenario 1 and 2 - R15

- a. An acoustic fence with a minimum height of 1.85 m shall be installed surrounding the rear yard within 30 m of the dwelling.

- a.b. All windows that face the Milton Quarry East Extension shall be replaced with inoperable windows.

- a.c. An acoustic fence with a minimum height of 1.85 m shall be installed surrounding the rear yard within 30 m of the dwelling.

- a.d. All windows that face the Milton Quarry East Extension shall be replaced with inoperable windows.

- Spot Elevation

13. The licensee shall maintain ownership of R9 and R15 throughout the life-time operation of the Milton Quarry East Extension.

14. Should the maintainings of R9 and R15 be used for a noise sensitive purpose, and are not exempt by MECP, the following noise controls shall be implemented:

- a. Scenario 1 - R9

- a.a. An acoustic barrier with a minimum height of 8 m shall be maintained at a distance of 30 m from the Large Processing Plant between the plant and R9.

- a.b. An acoustic barrier with a minimum height of 8 m shall be maintained at a distance of 30 m from the Portable Processing Plant in the main quarry between the plant and R9.

- a.c. The height of the existing barrier surrounding R9 shall be replaced to a height of 120m a.s.l.

- a.d. All windows that face the Milton Quarry Main Quarry shall be replaced with inoperable windows.

- b. Scenario 2 - R9

- a. The height of the existing barrier surrounding R9 shall be increased to a height of 322 m a.s.l.

- a.d. All windows that face the Milton Quarry Main Quarry shall be replaced with inoperable windows.

- c. Scenario 1 and 2 - R15

- a. An acoustic fence with a minimum height of 1.85 m shall be installed surrounding the rear yard within 30 m of the dwelling.

- a.b. All windows that face the Milton Quarry East Extension shall be replaced with inoperable windows.

- a.c. An acoustic fence with a minimum height of 1.85 m shall be installed surrounding the rear yard within 30 m of the dwelling.

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- a.a. An acoustic barrier with a minimum height of 8 m shall be maintained at a distance of 30 m from the Large Processing Plant between the plant and R9.

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- a.c. The height of the existing barrier surrounding R9 shall be replaced to a height of 120m a.s.l.

- a.d. All windows that face the Milton Quarry Main Quarry shall be replaced with inoperable windows.

- b. Scenario 2 - R9

- a. The height of the existing barrier surrounding R9 shall be increased to a height of 322 m a.s.l.

- a.d. All windows that face the Milton Quarry Main Quarry shall be replaced with inoperable windows.

- c. Scenario 1 and 2 - R15



2. The following are the target shoreline wetland and cover communities:

- Mineral Open Beach/Bar (BS01)
- Willow Gravel Shrub Beach Type (BSB1-2)
- Mineral Shallow Marsh Ecos (MASS)
- Mixed Shallow Aquatic Ecos (SAW1)
- Mineral Tidal Swamp Ecos (SWT2)

3. The shallow wetlands (generally <1 m deep) will predominantly be shallow marshes, dominated marshes or thickened water. The marshes will support stands of Common Cattail, reeds, Water plantain, Common Arrowweed and scattered shrubs. At greater depths floating-leaved and submerged aquatic species such as Potamogeton, Common Bladderwort, Cordell, Fragrant Water-lily and Stonewort will support stands. While plant plugs and seeds from local wetlands and other appropriate sources can be used to reintroduce the desired native emergent and floating-leaved species, however many wetland species will typically colonize naturally if the physical substrate conditions are correctly established.

4. Grazing (cattle and sheep) will be undertaken to stop an irregular shoreline and produce a variety of slopes, both in shallow water and above water, and transitioning to nonvegetated upland areas and deep-water areas. If suitable organic material is available, it will be added to provide a medium for plant germination and growth. It is critical that any organic materials are not contaminated by seeds, roots or other propagules of invasive plant species such as European Common Reed, Purple Loosestrife, etc. Gravel or sand beaches will be created along the shorelines. Gravel (river, sand, cobble) areas in the shallow water and on shoals will reduce the density of vegetation growth but provide habitat for other aquatic organisms (perch invertebrates) and foraging fish, as well as providing habitat for other fish species.

5. The addition of submerged and partially submerged rock/cobble, root masses and logs will provide basking opportunities for turtles, refuge and attachment sites for invertebrates and fish, and foraging habitat for birds.

6. During and following the creation of shallow wetlands, measures for invasive plant species by a qualified ecologist will occur at least annually until the wetland vegetation communities are established. Best management practices will be followed to remove/control any invasive plant species that may become established.

**M. Rehabilitation Plan - Islands**

1. At least three islands (covering approximately 0.4 hectares) will be created as part of the MCEEE Rehabilitation Plan. The islands will be capped with various granular substrates (gravel and coarse sands), as well as patches of boulders and cobbles. The islands will be planted with suitable subtidal and submerge plants such as Little Bluetide, Seagrass, Big Bluetide, etc. At least 10 kg of seedlings of appropriate species will also be placed on the islands.

2. The following community types are expected to develop on the islands:

- Mineral Open Beach/Bar (BS01)
- Willow Gravel Shrub Beach Type (BSB1-2)
- Dry Tallgrass Prairie Ecos (DPT1)

3. Approximately three tree nesting sites will be constructed on the islands (at least three per island). Dimensions will be approximately 8-10 metres by 4-5 metres and the nesting areas will be oriented to provide south and/or southwest exposures. Any topsoil will be stripped and heavy-duty landscape fabric will be installed to discourage woody plant growth. Suitable granular material will be piled on top of the landscape fabric (up to 1.5 metres deep).

4. During and following the creation of islands, monitoring for invasive plant species by a qualified ecologist will occur at least annually until the island vegetation communities are established. Best management practices will be followed to remove/control any invasive plant species that may become established.

**N. Rehabilitation Plan - Restoration Approach**

1. The woody species selected for planting and the forest types targeted are complementary to and reflective of the surrounding landscape. The restoration approach will generally be similar to that described for the Ecological Enhancement Plan. Approximately 5 hectares of rehabilitated area will be shown.

2. Rehabilitation details are shown on Figures 1 and 2.0. Species selections and treatments for the various units are provided in Table 2.

**O. Rehabilitation Plan - Restoration - Planting Approach**

1. Prior to planting, any non-native woody species such as Common Buckthorn and other non-desirable species will be removed and stumps will be treated with herbicide to prevent regrowth. Planting will occur during early spring or late fall. To maximize transplant shock, with spring planting being preferred. Nursery stock will be obtained from local seed sources, i.e., from Seed Zone 3, or adjacent seed source if necessary. The nursery stock to be planted will generally be from a mix of plugs and container-grown stock.

2. Areas prepared for tree-planting/seedling will be planted at a density of 2000 seedlings (2' x 2 x 2 m spacing) in order to maximize the probability that planted areas will meet woodland density targets in the short and long term. Natural tree regeneration may also contribute to the woodland density target.

**P. Rehabilitation Plan - Restoration - Maintenance and Monitoring**

1. Comparing rehabilitation results will be controlled by placing muck or installing Cooptic weed control mats around each planted tree and (up to) 20 centimetres radius of main around each planting, depending on conditions. Where access permits, plantings will be saturated during dry periods (defined as a 14-day period from May and September with less than 25 millimetres of precipitation) until establishment has occurred (i.e., in Year 1 and 2 and following planting).

2. Plantings shall be monitored until "tree-to-grow" conditions have been achieved. At the tree-to-grow condition, the survival (good survival rate) of planted trees shall be a minimum of 50%. If survival is less than 50%, replacements will be planted in order to achieve a survival of 100% trees. For any replacement plantings, the species mix may be changed in order to utilize woody species with the highest survival rates for a particular area.

3. Monitoring for invasive plant species by a qualified ecologist will occur at least annually until "tree-to-grow" conditions have been achieved. Best management practices will be followed to remove/control any invasive plant species that may become established.

**Q. Rehabilitation Plan - Ciffs**

1. Approximately 673 metres of ciffs will be created as part of the MCEEE Rehabilitation Plan. Figures 2 and 4.0 show ciff details.

2. While the former quarry faces will not be planted with trees or shrubs, it is anticipated that some woody vegetation will become established along the ciff crests and on the ciff flatter surfaces, as is the case elsewhere at the Milton and Acton Quarries. The most frequently occurring species on the existing ciffs are White Birch, Trembling Aspen, White Cedar and White Pine.

3. It is anticipated that the following off-community types will develop naturally over time:

- Carbonate Open Ciff Ecos (CL01)
- White Cedar/Treed Carbonate Ciff (CL1.1-1)
- White Birch - Aspen/Treed Carbonate Ciff (CL1.1-3)

Additional Land Owned by Licensee

Additional Land Owned by Licensee

West N56

100' 150' 200' 250' 300' 350' 400' 450' 500' 550' 600' 650' 700' 750' 800' 850' 900' 950' 1000'

72-91 71-92 70-93 69-94 68-95 67-96 66-97 65-98 64-99 63-100 62-101 61-102 60-103 59-104 58-105 57-106 56-107 55-108 54-109 53-110 52-111 51-112 50-113 49-114 48-115 47-116 46-117 45-118 44-119 43-120 42-121 41-122 40-123 39-124 38-125 37-126 36-127 35-128 34-129 33-130 32-131 31-132 30-133 29-134 28-135 27-136 26-137 25-138 24-139 23-140 22-141 21-142 20-143 19-144 18-145 17-146 16-147 15-148 14-149 13-150 12-151 11-152 10-153 9-154 8-155 7-156 6-157 5-158 4-159 3-160 2-161 1-162

100' 150' 200' 250' 300' 350' 400' 450' 500' 550' 600' 650' 700' 750' 800' 850' 900' 950' 1000'

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**Site Plan Acronyms**

1. ARA - Aggregate Resource Act
2. MNR - Ministry of Natural Resources
3. MHSTCI - Ministry of Heritage, Sport, Tourism and Culture Industries
4. MGCS - Ministry of Government and Consumer Services
5. MECP - Ministry of the Environment, Conservation and Parks
6. AMP - Adaptive Environmental Management and Protection Plan
7. ANSI - Area of Natural and Scientific Interest
8. ESA - Environmentally Sensitive Area
9. OWRA - Ontario Water Resources Act
10. MQEE - Milton Quarry East Extension
11. EEP - Ecological Enhancement Plan
12. MASL - Metres above mean sea level
13. PITW - Permit to Take Water

**Part of Lots 11 and 12, Concession 1**  
**(former geographic Township of Esquesing)**  
**Town of Halton Hills**  
**Regional Municipality of Halton**

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**Legend**

	Licence Boundary		Existing Licence Boundary
	Limit of Extraction		Existing Limit of Extraction
	Contours with Elevation <small>Meters above sea level (MASL)</small>		120m Offset From Licence Boundary
	Wooded Area		Lots and Concessions
	Wetland <small>Boundaries Determined by GEC</small>		Trail Segment
	Shallow Wetland <small>Post Rehabilitation</small>		Road
	Deep Wetland <small>Post Rehabilitation</small>		Service Access Road
	Deep Lake <small>Post Rehabilitation</small>		Overhead Hydro
	Islands <small>Post Rehabilitation</small>		Existing Watermain
	Forested Areas <small>Post Rehabilitation - Within Limit of Extraction</small>		Main Watermain
	Forested Areas <small>Post Rehabilitation - Outside Limit of Extraction</small>		Feeder Line
	Snake Hibernaculum <small>Post Rehabilitation</small>		Fence <small>1.2m post &amp; wire fence unless otherwise noted Existing - Thin   Proposed - Bold</small>
	Cliff Face <small>Post Rehabilitation</small>		Entrance / Exit <small>Field Entrance</small>
	Rocky Shoal <small>Post Rehabilitation</small>		Gate
	Salamander Excluder Location		Cross Sections
	Control Hut		

Site Plan Amendments				

No.	Date	Description	By
<b>Site Plan Revisions (Pre-Licensing)</b>			
1	January 2022	Update Operational Plan per feedback from MNR	CAP
2	July 2022	Update site plan per agency comments. Added notes A.2, A.3, T.E.3, E.4, K.3, L.6, M.4 and P.3. <small>Revised note E.2: Minor house keeping</small>	CAP
3	September 2022	Adjust limit of extraction, main watermain and service access road location based on revised wetland and woodlot boundaries. Identify additional wooded areas on the plan view.	CAP
4	August 2023	Update boundary for Wetland V2	CAP
5	October 2023	Update notes per agency comments.	CAP
6	January 2025	Update the site plan to address comments from Six Nations	CAP
No.	Date	Description	By

## PLANNING URBAN DESIGN & LANDSCAPE ARCHITECTURE

113 COULVER STREET, BARRE, ON, L6M 1H2 | P. 705.728.045 F. 705.728.2010 | WWW.MHBCPLAN.COM

<p><b>MHBC Stamp</b></p> <div style="text-align: center; margin-bottom: 10px;">   <b>Brian Zeman</b> </div> <p style="font-size: x-small;">is authorized by the Ministry of Natural Resources pursuant to Subsection 0.2(3)(e) of Ontario Regulation 244/07 to prepare and certify site plans.</p>	<p><b>MHBC Stamp</b></p> <div style="text-align: center; margin-bottom: 10px;">   <b>Christopher Poole</b> </div> <p style="font-size: x-small;">is authorized by the Ministry of Natural Resources pursuant to Subsection 0.2(3)(f) of Ontario Regulation 244/07 to prepare and certify site plans.</p>
<p><b>Applicant</b></p> <div style="display: flex; align-items: center;"> <div> <p><b>Dufferin Aggregates</b> A Division of CRH Canada Group Inc. 2300 Steeles Avenue West, 4th Floor Concord, Ontario L4K 5X6</p> </div> </div>	

<h1 style="margin: 0;">Project</h1> <h2 style="margin: 0;"><b>Milton Quarry East Extension</b></h2> <p style="margin: 0;">10305 Nassagaweya Esquensing Townline, Halton Hills, Ontario</p>					
<p><b>MNR Licence Reference No.</b></p> <p style="text-align: center; font-weight: bold; font-size: large;">626561</p> <p><b>Plan Scale:</b> 1:2000 (Arch E)</p> <div style="text-align: center; margin-top: 10px;"> <p style="font-size: x-small;">0      60      120 Meters</p> </div> <p><b>File Name</b></p> <p style="text-align: center; font-weight: bold; font-size: large;">Ecological Enhancement Plan</p>	<p><b>Applicant's Signature</b></p> <p style="text-align: center; font-family: cursive; font-size: large;">Duffernatural</p> <p><b>Date</b>                  January 2025</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; padding: 2px;"> <p><b>Drawn By</b>       C.P.</p> </td> <td style="width: 50%; padding: 2px;"> <p><b>File No.</b></p> <p style="text-align: center; font-weight: bold; font-size: large;">9061DJ</p> </td> </tr> <tr> <td colspan="2" style="padding: 2px;"> <p><b>Checked By</b>     B.Z.</p> </td> </tr> </table>	<p><b>Drawn By</b>       C.P.</p>	<p><b>File No.</b></p> <p style="text-align: center; font-weight: bold; font-size: large;">9061DJ</p>	<p><b>Checked By</b>     B.Z.</p>	
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<p><b>Checked By</b>     B.Z.</p>					

**Drawing No.**

3 of 4

**File Path**      N:\Barr\10305J Dufferin - Milton Quarry East Extension Drawings - Must be in IAD 27 Site Plan\CAD\9061DJ - Site Plan.dwg



